

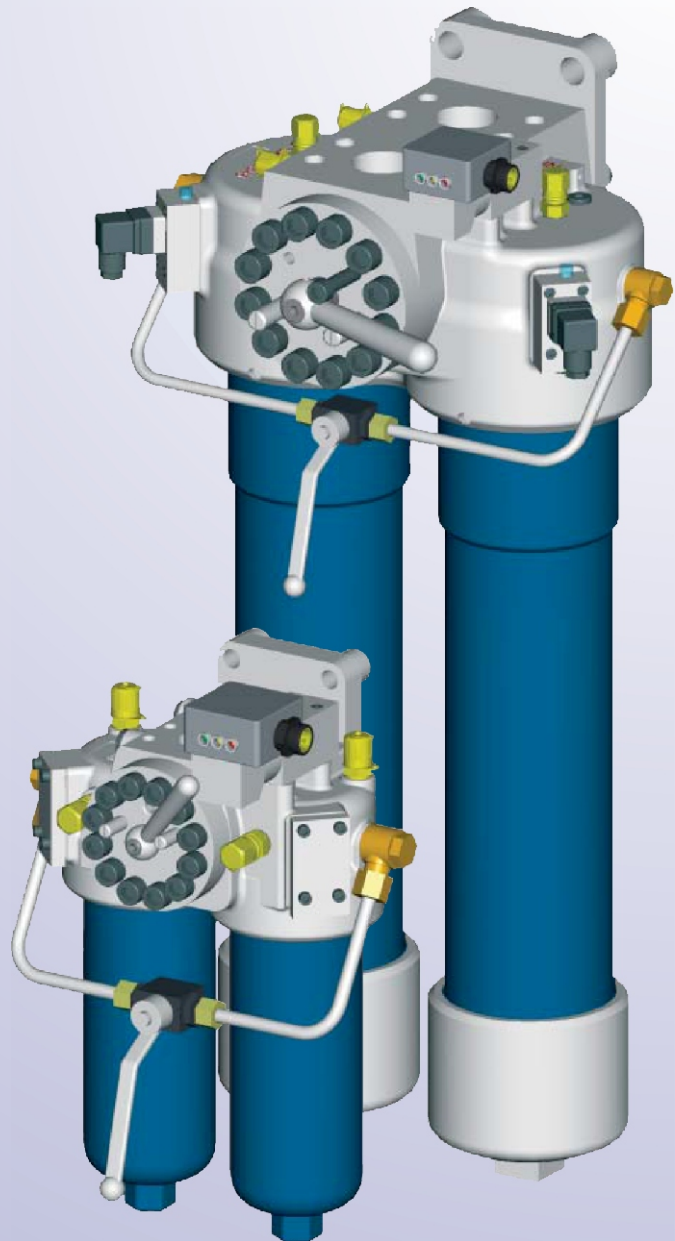


Filters . Accumulators

High Pressure Duplex Filters

250/450 LD 0003-0145

250/450 LDN 0040-1000



*Filters for inline installation
for continuous operation*

*LDN-Type with Filter Elements
according to DIN 24550*

Optimised flow characteristics

Low pressure drop

Special high efficient filter media

*Operating pressure: 250/450 bar
Connections up to SAE 2"*



High Pressure Duplex Filters

250/450 LD 0003-0145

250/450 LDN 0040-1000

Operating pressure 250/450 bar

Operating temperature -10°C up to +100°C

Connections up to SAE 2"

Application

Filtration of liquids and lubricants.

Filtration of liquids and gases.

Installation in pipelines to protect subsequent system components from contamination.

Continuous operation due to duplex filter design.

Design

Filter head with inlet, outlet and filter element spigots. Filter bowl is unscrewed downwards.

Filter head includes further switching valve for closure ref. starting filter side.

Material: as per spare part list in this brochure.

Filter Element

Pleated design with optimised pleat density and various filter media. The filter element is the most important component of the filter in view of prolonged life and wear protection of the system.

Oil cleanliness, the initial pressure drop and the dirt holding capacity are the most important criteria for selection.

For further detailed information please refer our "Filter Elements" brochure.

Accessories

Maintenance Indicator

For monitoring the filter element's contamination status;

visual and visual/electrical indicators, with one or two switching points are available.

Vent Valve

For removing the air from the filter during start up and for secure de pressurising.

Performance Characteristics

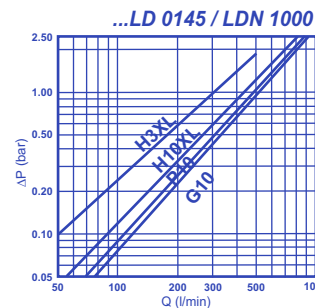
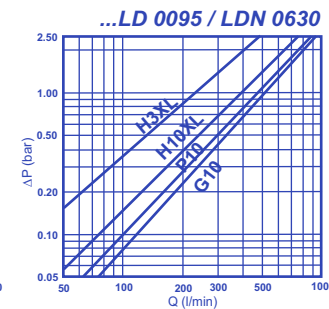
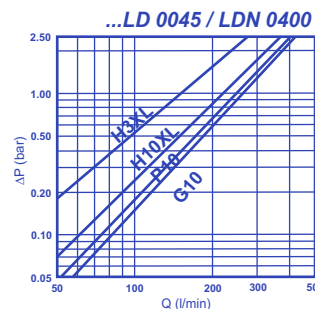
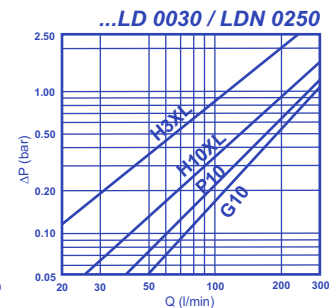
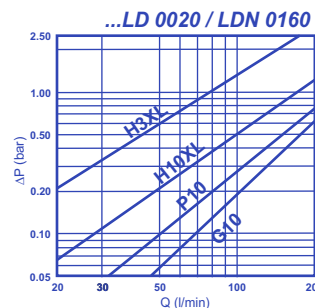
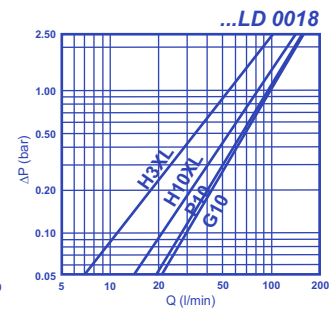
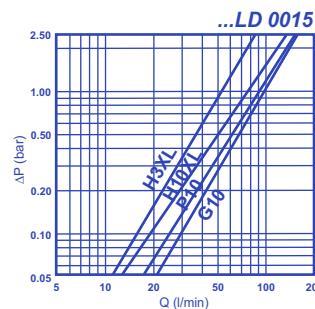
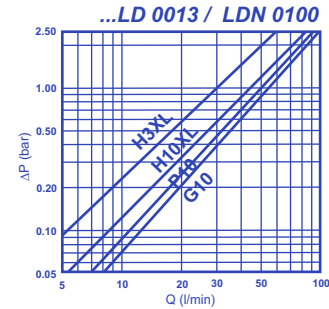
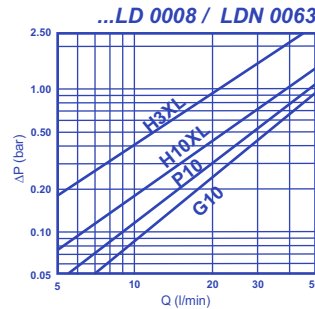
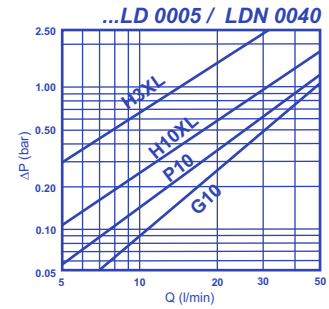
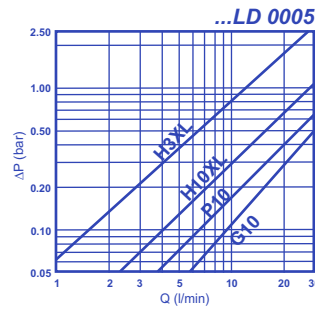
Pressure drop curves for filter assembly

Recommended initial Δp for filter selection = 2,0 bar (250 LD/LDN) / 2,5 bar (450 LD/LDN)

Recommended max velocity = 6 m/sec (250 LD/LDN)/7 m/sec (450 LD/LDN)

Oil viscosity : 30mm²/s

Specific gravity < 0,9 kg/dm³



Ordering Information

Special designs available on request.

Filter Type	Magnet	Maintenance Indicator	Connection	Material
LD = Duplex filter with EPE standard filter element LDN= Duplex filter with filter element acc.to DIN 24550	0 = without	0 = without A.. = visual indicator B.. = combined visual/electrical Indicator with electric plug D.. = combined visual/electrical indicator with signal lights and two switching points Standard switch pressure 2,5 bar See illustrations of maintenance indicator for detailed information and technical data.	R0 = Pipe thread for 250/450 LD 0003-0013 and 250/450 LDN 0040-0100 SO = SAE-flange for 250/450 LD 0015-0145 and 250/450 LDN 0160-1000	0 = standard

Filter Assembly → **250** **LD** **0013** **H10XL** **B** **00** - **0** **0** **B5,0** - **R0** **P** **0** **0**

Seal Kit → **D 250** **LD** **0013** **B** - **R0** **P** **0**

Pressure	Nominal Size	Filter Media & Filtration Grade	Diff. Pressure	Element Model	Bypass Valve	Seal	Addl. Info
250 bar 450 bar	250/450 LD... 0003* 0005 0008 0013 0015 0018 0020 0030 0045	Nominal filtration grade in µm G= stainless steel wire mesh, cleanable G10 G25 G40 G60 G80 G100 VS=bonded fabric, not cleanable VS 25 VS 40 VS 60 P= paper, not cleanable P5 P10 P25 Absolute filtration grade (ISO16889)in µm H..XL=micro glass, not cleanable H1XL H3XL H6XL H10XL H20XL AS= micro glass-fibre, water absorbing, not cleanable AS1 AS3 AS6 AS10 AS20	Maximum allowable differential pressure drop across the filter element A = 30 bar B = 330 bar C = 160 bar	0.. = Standard adhesive T=100°C E.. = Special adhesive T=160°C ..O = Standard material ..Z = Zinc free	0 = without	P = Buna-N / Nitrile V = Viton E = Ethylene-Propylene N = Neoprene	0 = without 4 = Drain plug 5 = Silicon free A = pressure equalisation line E = Vent valve Z = Inspection certificate 5 = Silicon free Z = Inspection Certificates
Filter Element	250/450 LD... 0040 0063 0100 0160 0250 0400 Type: 2. 450 LD... 0095 0145 450 LDN... 0630 1000 *Filter element 2.0004						

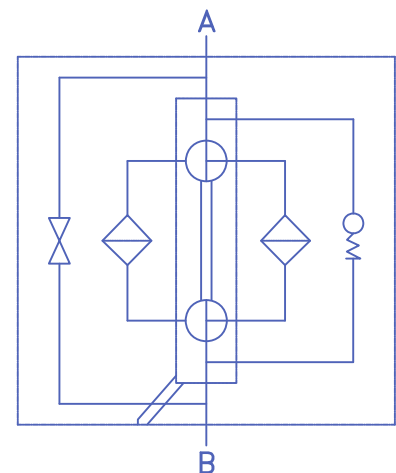
Filter Element → **2.** **0013** **H10XL** - **B** **00** - **0** - **P** -

Maintenance Indicator

The maintenance indicator monitors the degree of clogging of the filter elements. They are available as visual or visual/electrical displays. See "Maintenance Indicator" brochure for technical data.

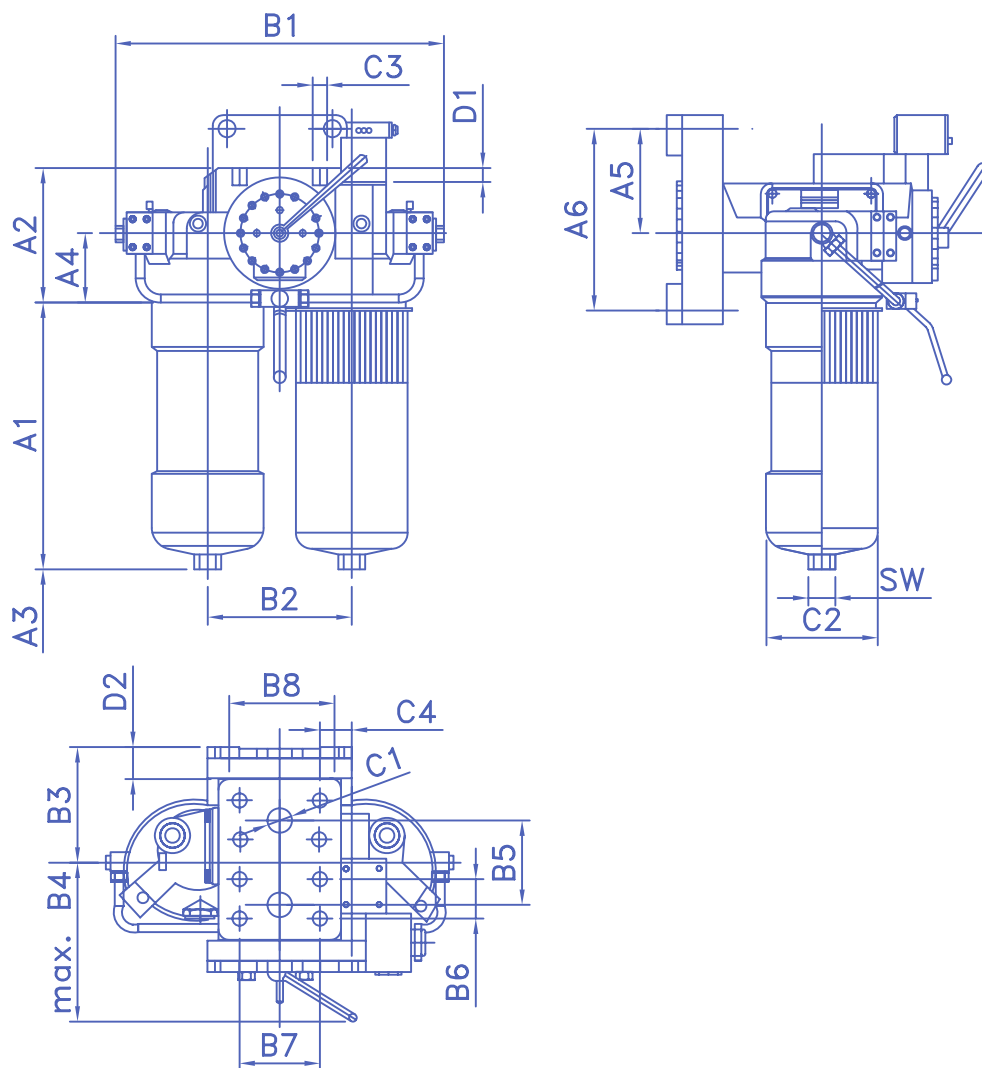
A...Optical	B.... Optical/electrical	D... Optical/electrical with three 24 V diodes and two switch points
Ordering information A2,5 = F2,5 A0 00 00P* A5,0 = F5, 0 A0 00 00P*	Ordering information B2,5 = F2,5 GW 02 00P* B5,0 = F5,0 GW 02 00P*	Ordering information D2,5 = R2,5 GW 09 ZOP* D5,0 = R5,0 GW 09 ZOP*
Switch Symbol 	Switch Symbol 	Switch Symbol V1 LED/green in use V2 LED/red S=100% V3 LED/yellow S=75%

Filter Switching Symbol



* Buna N / Nitrile, V = Viton, E = Ethylene propylene; N = Neoprene possible

Dimensions



Filter Housing for Filter Elements according to EPE Standard

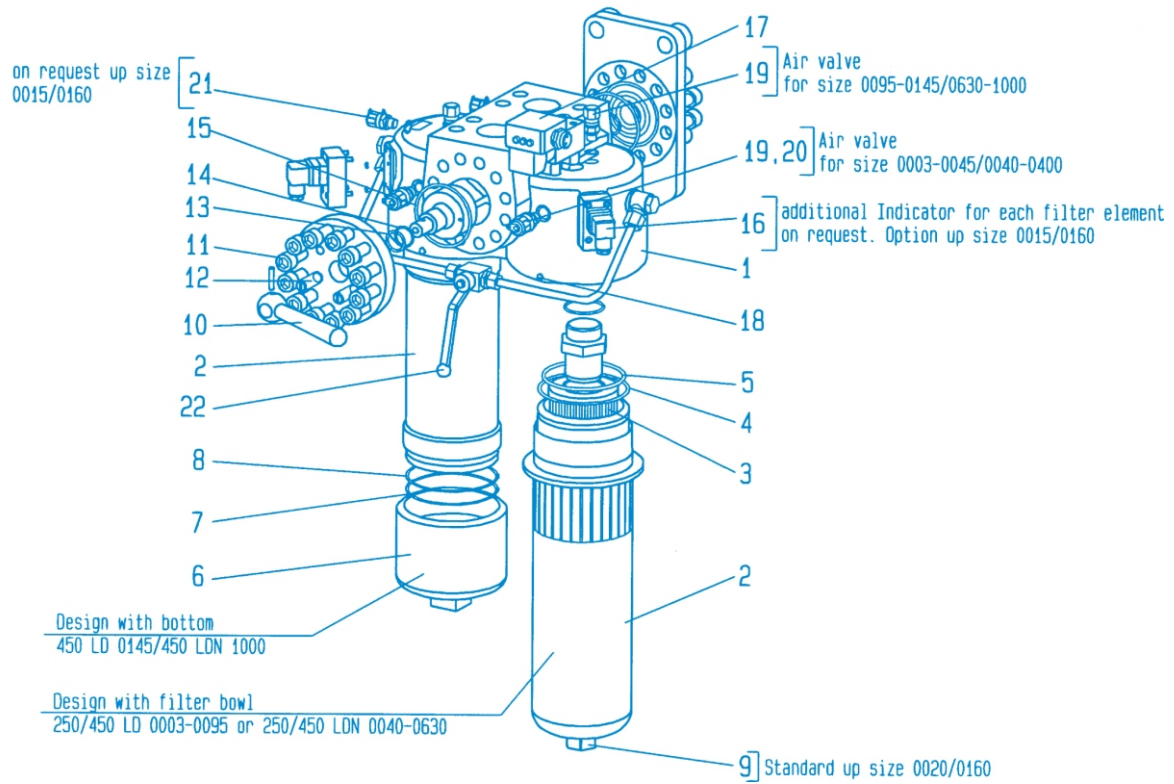
Type	Volume in ltrs	Weight in kg ¹⁾	A1	A2	A3 ²⁾	A4	A5	A6	B1	B2	B3	B4	B5	B6	B7	B8	C1 Connect RO/SO	C2 250	C2 450	C3	C4	D1	D2	SW
250/450 LD 0003	2x0,2	12,5	92	109	110	60	60	120	238	90	85	160	40	-	-	56	G½	Ø64	Ø67	-	Ø9	-	35	24
250/450 LD 0005	2x0,2	12,5																						
250/450 LD 0008	2x0,3	14,0	155	127,5	75	72,5	170	302	120	111	160	75	27,76	57,15	80	SAE 1" 6000 psi	Ø92	M12	Ø14	22	36	-	-	-
250/450 LD 0013	2x0,5	18,5	245																					
250/450 LD 0015	2x0,9	32,0	191	184	120	105	125	245	352	150	143	190	100	36,50	79,38	100	SAE 1½" 6000 psi	Ø114	M16	Ø18	25	43	32	-
250/450 LD 0018	2x1,1	34,0	241																					
250/450 LD 0020	2x1,3	56,0	171	192	110	110	240	440	190	166	245	120	44,45	96,82	110	SAE 2" 6000 psi	-	Ø140 Ø156	M20	Ø23	30	46	41	-
250/450 LD 0030	2x1,9	60,0	262																					
250/450 LD 0045	2x3,0	66,0	412	639	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-
450 LD 0095	2x4,5	122,5	418																					
450 LD 0145	2x6,2	148,5	639																					

Filter Housing for Filter Elements according to DIN 24550

Type	Volume in ltrs	Weight in kg ¹⁾	A1	A2	A3 ²⁾	A4	A5	A6	B1	B2	B3	B4	B5	B6	B7	B8	C1 Connect RO/SO	C2 250	C2 450	C3	C4	D1	D2	SW
250/450 LDN 0040	2x0,2	12,5	92	109	110	60	60	120	238	90	85	160	40	-	-	56	G½	Ø64	Ø67	-	Ø9	-	35	24
250/450 LDN 0063	2x0,3	14,0	155																					
250/450 LDN 0100	2x0,5	18,5	245	184	120	105	125	245	352	150	143	190	100	36,50	79,38	100	SAE 1½" 6000 psi	Ø114	M16	Ø18	25	43	32	-
250/450 LDN 0160	2x1,3	56,0	171																					
250/450 LDN 0250	2x1,9	60,0	262	192	110	110	240	440	190	166	245	120	44,45	96,82	110	SAE 2" 6000 psi	-	Ø140 Ø156	M20	Ø23	30	46	41	-
250/450 LDN 0400	2x3,0	66,0	412																					
450 LDN 0630	2x4,5	122,5	418	639	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	-	
450 LDN 1000	2x6,2	148,5	639																					

1)= weight including standard filter element and maintenance indicator
2)= servicing height for filter element replacement

Spare Parts List



Switching lever indicates side in use

Part	Qty	Designation	Material	0003		0005 0040		0008 0063		0013 0100		0015		0018		0020 0160		0030 0250		0045 0400		0095 0630		0145 1000			
				250	450	250	450	250	450	250	450	250	450	250	450	250	450	250	450	250	450	250	450	250	450	250	450
		Size LD Size LDN		Part-Number																							
1	1	Filter head	GGG 50	Please indicate ordering information "Filter"																							
2	2	Filter bowl	C-steel/24CrMo5/42CrMo4	Please indicate ordering information "Filter"																							
3	2	Filter element	Various	Please indicate ordering information "Filter Element"																							
3.1	2	O-ring	Buna N/Viton	Please indicate ordering information "Seal Kit"																							
4	2	Supporting ring	Teflon	Please indicate ordering information "Seal Kit"																							
5	2	O-ring	Buna N/Viton	Please indicate ordering information "Seal Kit"																							
6	2	Bottom	42CrMo4																							4374	
7	4	Supporting ring	Teflon																								
8	4	O-ring	Buna N/Viton																								
9	2	Plug	St													778											
10	1	Lever	St	3073												3074				3075							
10.1	1	Change sleeve	Spring steel/A4	745								3434				747											
11	8	Hexagon screw	A4	3388																							
	32	Hexagon screw	8.8					979				654															
	24	Hexagon screw	8.8													661											
12	2	Set screw	St	3959								710				715				719							
13	2	Supporting ring	Teflon	Please indicate ordering information "Seal Kit"																							
14	2	O-ring	Buna N/Viton	Please indicate ordering information "Seal Kit"																							
15	2	O-ring	Buna N/Viton	Please indicate ordering information "Seal Kit"																							
16	2	Maintenance Indicator	Various													Please indicate ordering information "Maintenance Indicator"											
17	1	Maintenance Indicator	Various	Please indicate ordering information "Maintenance Indicator"																							
18	2	Stud bolt	8.8																							4371	
19	2	Measuring connection	St/Viton	-	1282	-	1282	-	1282	-	1282	-	1282	-	1282	-	1282	-	1282	-	1282	-	1282	-	1282	-	1282
20	2	Vent valve	Bronze	848	-	848	-	848	-	848	-	848	-	848	-	848	-	848	-	848	-	848	-	848	-	848	
20.1	2	Sealing ring	Iron	Please indicate ordering information "Seal Kit"																							
21	2	Measuring connection	St/Viton													1282											
22	1	Pressure equalisation device	Various	Please indicate ordering information "Filter"																							



Filters . Accumulators

Installation, Starting and Maintenance

Filter Installation

Verify operating pressure with name plate information.
Mount the filter assembly using mounting device on the head Part 1 considering flow direction (direction arrows) and servicing height required for cleaning/replacing elements Part 3.
Remove dust protection plugs from filter inlet and outlet, screw filter in pipeline without tension stress.

Connection of Electrical Maintenance Indicator

See brochure 64 and list according this brochure.

Starting

Put valve handle Part 10 in the central position to fill both filter sides. Switch on system pump. Ventilate filter by opening the valves Part 19/Part 20, close when operating liquid emerges. Put valve handle Part 10 in end stop for standard operation.

Maintenance

The filter element is clogged and needs to be replaced or cleaned when at the operating temperature the visual indicator's Part 17 red pin reaches its final position and/or the electrical switch is activated.

Filter Element Service

Open pressure-equalisation valve Part 22 to equalise pressure in both filter housings.
Switch change over valve on other side by moving lever Part 10. Close pressure-equalisation valve Part 22.
Open the valves Part 19/Part 20 on the filter taken out of operation and reduce the pressure.
Unscrew filter bowl Part 2/Bottom Part 6 (only 450 LD 0145 and 450 LDN 1000) of filter bowl Part 2 and remove filter element Part 3, turning slightly off its spigot in the filter head (Part1).
Check filter Part 2 inside and clean if necessary.
Replace filter element H...XL, P..., VS... and AS... .
The filter element with G... media is cleanable. The efficiency of the cleaning process depends on the characteristics of contamination and the final pressure drop prior to servicing/cleaning the element. If the differential pressure after the filter element's cleaning process exceeds more than 50% of the pre service value the G... element also needs to be replaced. Install cleaned or replaced filter element by slightly turning it back on its spigot.
250/450 LD 0003-0045 or 250/450 LDN 0040-0400:
Check o-ring Part 5 on filter bowl Part 2, replace in case of damage or wear.
450 LD 0095-0145 or 450 LDN 0630-1000:
Check o-ring Part 8 on filter bowl Part 2, replace in case of damage or wear. Screw filter bowl Part 2/Bottom Part 6 and tighten it at hexagon bolt using a suitable tool.
Open pressure-equalisation valve Part 22, ventilate filter by opening the valves Part 19/Part 20, close when operating liquid emerges. Close pressure-equalisation valve Part 22.

Warning

Assemble and disassemble filter only when system is switched off!
Vessel is under pressure!
Leave pressure-equalisation valve closed while filter housing is out of service!
Do not operate switching device while filter housing is out of service!
Do not change maintenance indicator or pressure-equalisation valve when filter is under pressure:
Functions and safety warranty only with EPE-spare part!
Service filter only by trained personal!

EPE PROCESS FILTERS & ACCUMULATORS PVT LTD

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Disposal

Before the filter is sent for disposal or recycling, it should always be de-pressurised completely. It is suggested that the filter is dismantled and the components disposed of as industrial waste.

Fluid residues are to be drained completely before disposal / recycle of the accumulator.

Filter Elements - Oil from the used filter elements is to be drained before the element is sent for disposal or recycling.

Decontaminate if needed and in accordance with local regulations.

Environmental Protection

Careless disposal of the product and/or residual fluid contained therein can cause environmental pollution.

Dispose the product in accordance with provisions applicable in the country of use.

Fluid residues are to be disposed according to the respective safety data sheets (MSDS) valid for the specific hydraulic fluids.

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